



Job Title:	Turret Operator/Programmer	Department/ Group:	
Shift	1 st or 2 nd	Travel Required:	
Level/Salary Range:		Position Type:	Full-Time

Job Description

Job Purpose:

Supports company operations by operating to quality standards for manufacturing processes, materials, and products.

Job Duties: (but are not limited to):

- Adjust machine controls and change tool settings in order to keep dimensions within specified tolerances.
- Lift metal stock or work pieces manually or using hoists, and position and secure them in machines, using fasteners and hand tools.
- Move controls to set cutting speeds and depths and feed rates, and to position tools in relation to work pieces.
- Study blueprints, layouts or charts, and job orders for information on specifications and tooling instructions, and to determine material requirements and operational sequences.
- Install holding fixtures, cams, gears, and stops to control stock and tool movement, using hand tools, power tools, and measuring instruments.
- Replace worn tools, and sharpen dull cutting tools and dies using bench grinders or cutter-grinding machines.
- Making Decisions and Solving Problems - Analyzing information and evaluating results to choose the best solution and solve problems.
- Processing Information - Compiling, coding, categorizing, calculating, tabulating, auditing, or verifying information or data.
- May compute punch charts from blueprints, using square, scale, and applying knowledge of shop mathematics.
- Operates turret punch press to punch holes or layout marks in metal sheets, plates, strips, or bars, following charts which list machine settings for each cut.

Skills/Qualifications: High School diploma or equivalent. Two years' experience. Ability to read blueprints and other documentation. Ability to use all types of inspection equipment and measuring devices. Ability to fill out and maintain proper paperwork. Solid shop math skills (fractions/decimals) Willingness to accept new challenges. Programming experience is a plus.

