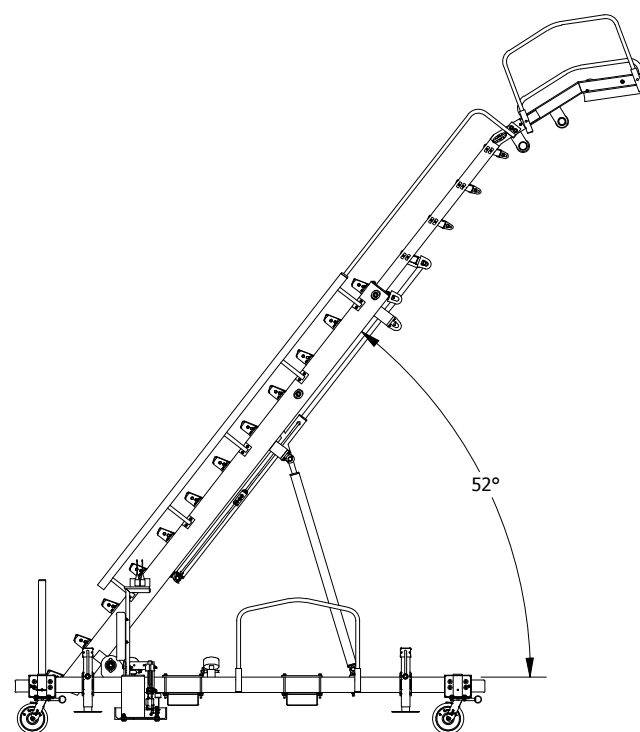
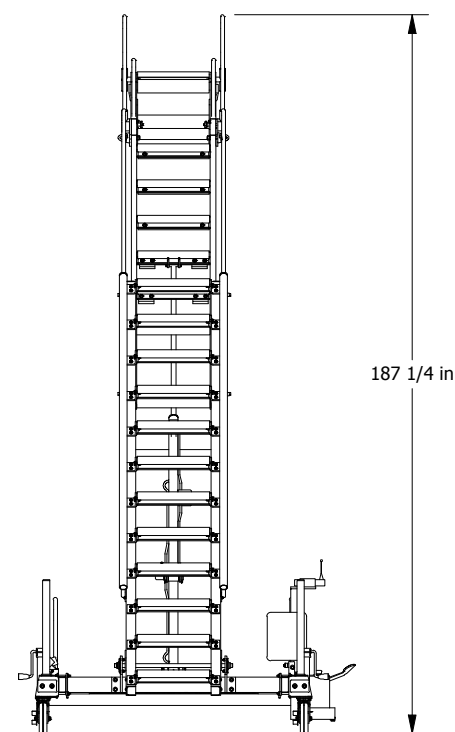
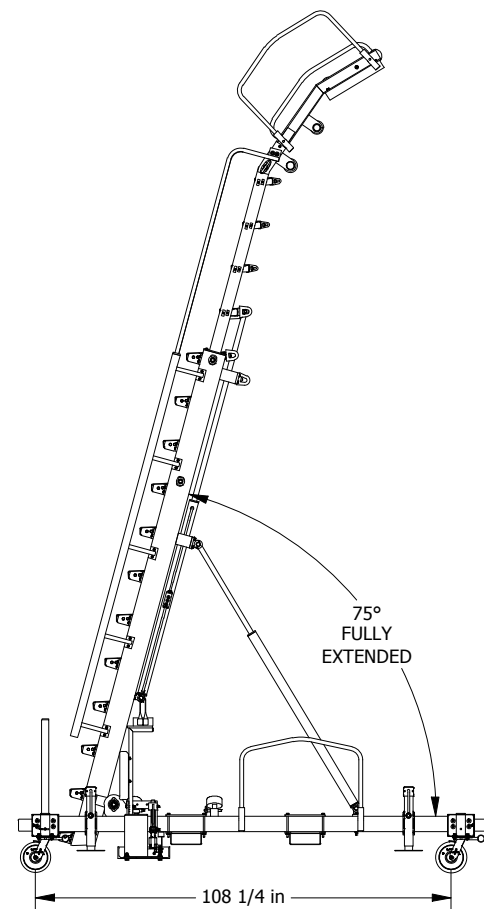
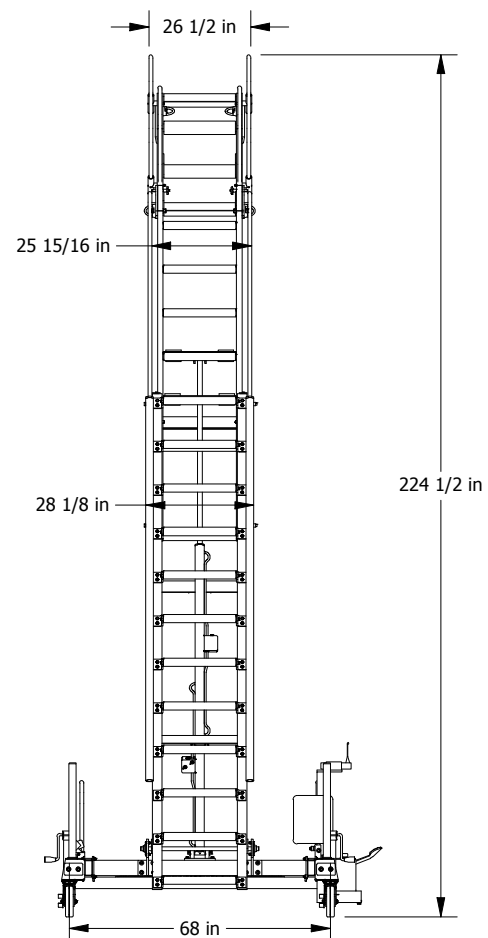


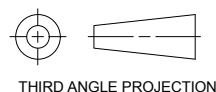
REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED
0	ISSUED FOR PRODUCTION	01/01/2019	R.B.




GENERAL NOTES:

- 1) ALL STRUCTURAL STEEL SECTIONS SHALL CONFORM TO CSA G40.21-50W
- 2) ALL STEEL PLATE AND BAR SHALL CONFORM TO CSA G40.21-44W
- 3) ALL WELDING SHALL CONFORM TO CSA W59 AND BE UNDERTAKEN BY A WELDER FULLY APPROVED BY THE CANADIAN WELDING BUREAU TO CSA W47 DIVISION
- 4) ALL WELDS TO BE SMOOTH AND FREE OF BURRS
- 5) ALL WELDS TO BE 1/4" CONTINUOUS FILLET OR 1/4" EFFECTIVE THROAT FLARE BEVEL U.N.O.

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Tolerance Unless Noted Otherwise				
ANGLE	FRACTION	DECIMAL PLACES	INCHES	MILLIMETRES
± 1/2°	± 1/16	.XXX	± .005	± 0.1
		.XX	± .010	± 0.3
		.X	± .020	± 0.5

Part No.	 LIFTSAFE ENGINEERING & SERVICE GROUP INC. www.liftsafeinspections.com T. (519) 896-2430/1-800-977-2005, Email: info@liftsafeinspections.com F. (519) 896-2085		
Materials.			
Work Order No.	Customer & Location:	Project:	
Next Assembly.			
Checked By:	Date:	Description:	12 STEP ENGINE ACCESS STAND
Designed By:	Date:	SIZE	SCALE: N.T.S
Drawn By: D.M.	Date: 01/28/2019	B	SHEET 1 OF 1
			DWG NO: DF071554-07-12
			REV 0