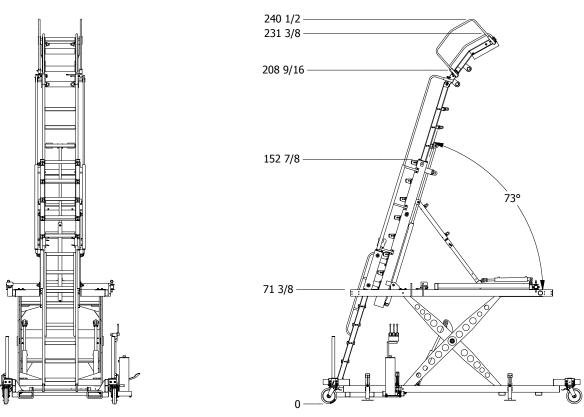


STAND @ 73° LADDER RETRACTED



## STAND @ 73° LADDER EXTENDED

### **GENERAL NOTES:**

SIGNATURE

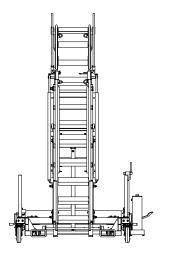
DATE

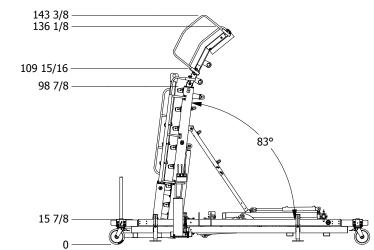
- 1) ALL STRUCTURAL STEEL SECTIONS SHALL CONFORM TO CSA G40.21-50W 2) ALL STEEL PLATE AND BAR SHALL CONFORM TO CSA G40.21-44W 3) ALL WELDING SHALL CONFORM TO CSA W59 AND BE UNDERTAKEN BY A
- WELDER FULLY APPROVED BY THE CANADIAN WELDING BUREAU TO CSA W47
- DIVISION
  4) ALL WELDS TO BE SMOOTH AND FREE OF BURRS
  5) ALL WELDS TO BE 1/4" CONTINUOUS FILLET OR 1/4" EFFECTIVE THROAT FLARE

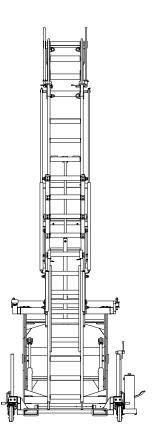
THIRD ANGLE PROJECTION

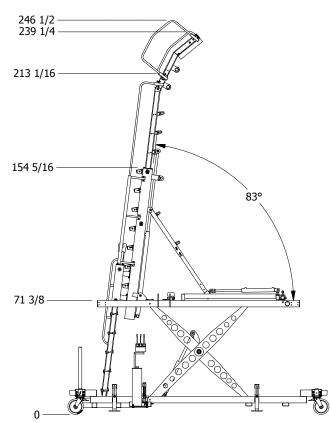
Tolerance Unless Noted Otherwise				
ANGLE	FRACTION	DECIMAL PLACES	INCHES	MILLIMETRES
± 1/2°	± 1/16	.XXX	±.005	± 0.1
		.XX	± .010	± 0.3
		.X	±.020	± 0.5

REVISION HISTORY DESCRIPTION APPROVED REV DATE 1/21/2016 6.1 ISSUED FOR PRODUCTION C.R.









STAND @ 83° LADDER EXTENDED

# Materials Work Order No.

## LIFTSAFE ENGINEERING & SERVICE GROUP INC.

 $\frac{\text{www.liftsafeinspections.com}}{\text{Email: info@liftsafeinspections.com}} \quad \text{T. (519) 896-2430/1-800-977-2005,} \\ \quad \text{F. (519) 896-2085}$ 

6.1

Next Assembly.

**ENG. ACCESS WITH SCISSOR** 

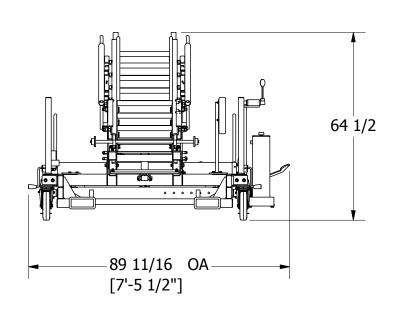
Checked By: Description: CR Date: 1/21/2016 Designed By: SCALE: GR 1/21/2016 N.T.S DF071554-06 GR SHEET 1 OF 1 1/21/2016

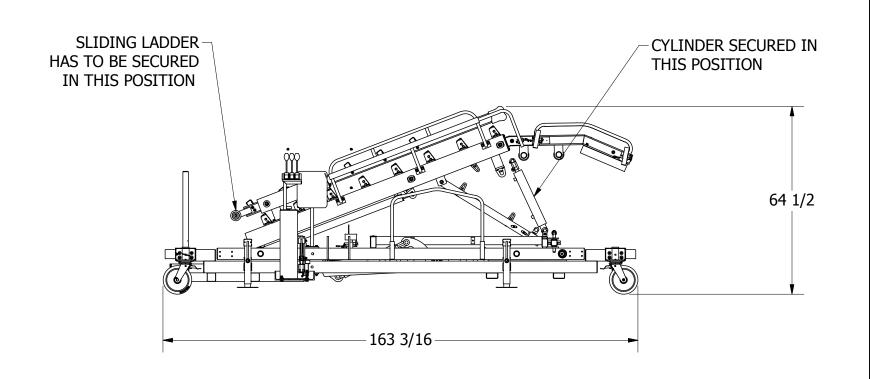
THIS DRAWING AND THE INTELLECTUAL INFORMATION ON THIS DRAWING ARE THE PROPERTY OF LIFTSAFE ENGINEERING & SERVICE GROUP INC. AND MAY NOT BE REPRODUCED OR USED IN ANY MANNER WITHOUT OUR WRITTEN CONSENT

STAND @ 83° LADDER RETRACTED

**SIGNATURE** DATE

**REVISION HISTORY REV DESCRIPTION** DATE **APPRO** ISSUED FOR PRODUCTION 6/8/2016 6.1 C.R.





Materials

Work Order No.

GR

LAYOUT COLLAPSED WITH STRUT CYLINDER DISCONNECTED FOR AIR SHIPPING

WEIGHT = 2,400 LBS APPROX

- 1) ALL STRUCTURAL STEEL SECTIONS SHALL CONFORM TO CSA G40.21-50W
- 2) ALL STEEL PLATE AND BAR SHALL CONFORM TO CSA G40.21-44W
- 3) ALL WELDING SHALL CONFORM TO CSA W59 AND BE UNDERTAKEN BY A WELDER FULLY APPROVED BY THE CANADIAN WELDING BUREAU TO CSA W47
- 4) ALL WELDS TO BE SMOOTH AND FREE OF BURRS
- 5) ALL WELDS TO BE 1/4" CONTINUOUS FILLET OR 1/4" EFFECTIVE THROAT FLARE BEVEL U.N.O.

THIRD ANGLE PROJECTION

± .005 ± .010 ± .020

LIFTSAFE ENGINEERING & SERVICE GROUP INC.

www.liftsafeinspections.com Email: info@liftsafeinspections.com F. (519) 896-2085

T. (519) 896-2430/1-800-977-2005,

ENG. ACCESS Next Assembly. SHIPPING CONFIGURATION

Description: SHIPPING POSITION - CRATE/AIR Checked By: 6/8/2016 CR Designed By: GR 6/8/2016

THIS DRAWING AND THE INTELLECTUAL INFORMATION ON THIS DRAWING ARE THE PROPERTY OF LIFTSAFE ENGINEERING & SERVICE GROUP INC. AND MAY NOT BE REPRODUCED OR USED IN ANY MANNER WITHOUT OUR WRITTEN CONSENT

N.T.S DF071554-06 6.1 SHEET 1 OF 1 6/8/2016